

# **MELT PRESSURE TRANSMITTER**

"Rigid Body System"

**MPTS 112** 



- Rigid body system
- Better than ±0.5% accuracy
- 4 20mA, 0 10V or 3.33mV/V output options
- 0-35 to 0-2000 bar / 0-500 to 0-30000 psi
- Internal 80% shunt calibration
- Standard Inconel diaphragm
- Optional auto-zero function
- Applications with process temperature of up to 350°C
- Maximum Torque:30Nm (22lbf ft)
- Optional safe relay function

MPTS series melt pressure sensors are used to measure the pressure and temperature of hot fluids in the plastics, rubber, food, etc. sectors. In this way, the quality of the production is higher and damage due to the high pressure is provided to the machine. They are ideal for the measurement of melt pressure in extrusion processes at temperatures of up to 350°C.

The MPTS series are low cost and high quality products. The MPTS makes mercury measurements in the series. In products in the health and food sector, oily measurements are made.

Designed to work directly with DCS and PLC thanks to analog output signals. EPA Series Digital Measuring and Control Devices are also available with the measured value being displayed.

TECHNICAL SPECIFICATIONS										
Pressure Range	0~35 to 2000bar (0~500 to 0~30000psi)	Maximum Overload Pressure	1.5 x FS(<1000bar)							
Accuracy	±0,5% FS	Rating	1.2 x FS(>1000bar)							
Repeatability	±0,2% FS	Pressure Units	PSI, Bar, MPa or Kg/cm <sup>2</sup>							
Output Signal	4-20 mA, 0-10 V, 3.33mV/V	Internal Shunt Calibration	80%FSO±1% FSO							
Supply Voltage	4-20 mA and 0-10V output models: 24VDC (recommended), 936 VDC	Measurement principle	4-arm bonded foil strain gage Wheatstone bridge							
	3.33mV/V output models: 10VDC (recommended), 612 VDC	Temperature sensor	-							
Max. diaphragm temp.	350°C	Electrical Connection	6PIN,7PIN, 8PIN							
Zero shift due to	0.45 MD- /400°C	Max Torque	30Nm							
temperature change	0.15 MPa/100°C	Body	Titanium Nitride							
Process Connection	1/2-20 UNF (45° conical seal) M14x1.5, M18x1.5, M22x1.5	Diaphgram Material	Inconel							

#### Safe relay function

An optional function available for excess pressure protection. The relay threshold is selected by customer at time of order.

#### Relay specifications:

- Rated current:1A
- Rated voltage:24vdc
- The relay contacts will open when the system is detected that the pressure exceeds the relay threshold

#### **Auto-zero function**

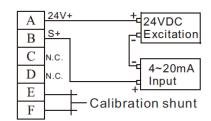
Sensors with an additional Auto-Zero function are extremely an high level of user-friendliness. The zero variations can be eliminated either directly on the unit itself or remotely from control room by shorting two pins.

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### **ELECTRICAL CONNECTIONS**

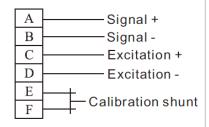
# Current Output (4-20 mA, 2 wires)



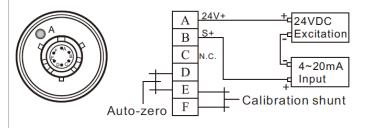


## Voltage Output (0-10V)

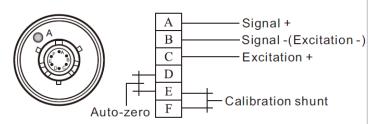




## Auto-Zero (4-20 mA, 2 wires)

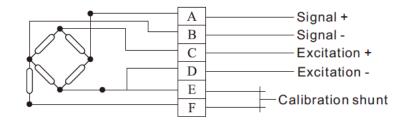


# Auto-Zero (0-10V)



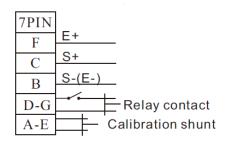
# mV/V Output





### Safe Relay Switch (4-20 mA, 0-10V)





#### **ACCESSORIES**

### Connectors

5PIN mating connector 6PIN mating connector 8PIN mating connector

#### **Extension cables**

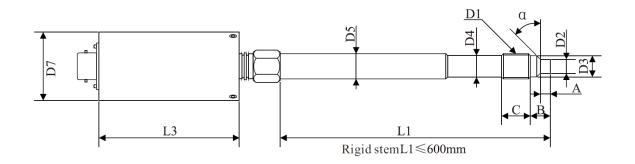
5PIN/6PIN connector with 5m cable 5PIN/6PIN connector with 10m cable 5PIN/6PIN connector with 15m cable 5PIN/6PIN connector with 30m cable

#### Accessories

Mounting bracket
Drill kit (1/2"-20UNF,M18X1.5 etc)
Cleaning kit(1/2"-20UNF,M18X1.5 etc)
Thread adaptors

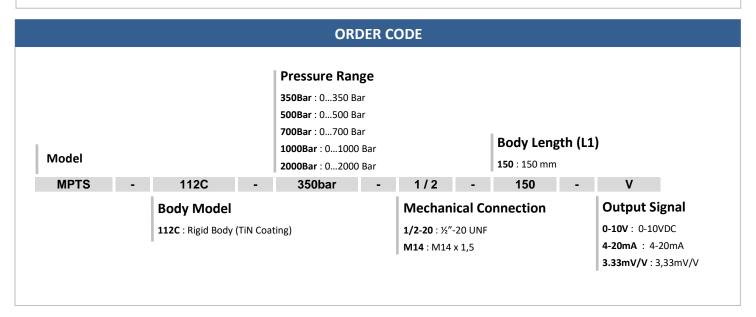
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### **MECHANICAL DIMENSIONS**



D1	M12X1.5	M14X1.5	1/2"-20	M18X1.5	M22X1.5	M28X1.5	G3/4"	PF3/8"	1½ -16"	3.25"	3.5"	
D2	Ø7.8	Ø7.8	Ø7.8	Ø9.8	Ø9.8	Ø17.8	Ø17.8	Ø9.8	Ø23.5	Ø23.5	Ø23.5	
					Ø15.8							
D3	Ø10	Ø11.8	Ø10.5	Ø15.5	Ø19.5	Ø24	Ø24	Ø14	Ø33.5	Ø33	Ø33	
D4	Ø10	Ø12	Ø10.8	Ø16	Ø19.5	Ø25	Ø24	Ø14				
D5	Ø11.7	Ø13.8	Ø12.7	Ø17								
D6	Standard dimension Ø17; other dimensions can be customized											
D7	Standard dimension Ø38; other dimensions can be customized											
α	Standard angle 45°, other angle can be customized											
Α	5.5	5.5	5.5	6	10	11	11	8	13	13.5	13.5	
В	11	12.5	12	14	16	17	17	12	21	51	61	
С	17	17	17	20	35	28	40	25	37	19	19	
L1	Standard dimension 150 mm, other dimensions can be customized											
L2	Standard dimension 470 mm, other dimensions can be customized											
L3	Standard dimension 78 mm, other dimensions can be customized											
Gasket	45° slopes				plain end face			flange installation				

WARNING (!): For installation use a maximum tightening torque of 40 Nm.



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